

ABSTRACT

There is provided a control technique capable of adjusting a weight of a pile fabric by adjusting consumption of a pile warp at a proper range with a more simplified system. In a pile loom, a tolerance relative to a value associated with consumption of the pile warp is set, and the value associated with consumption of the pile warp is measured during a pile weaving period, wherein if the value associated with consumption of the pile warp exceeds the tolerance, the weaving condition parameter associated with the weight of the pile is corrected in a direction to approach a target value of the weight of a pile fabric.